

FIG. 1

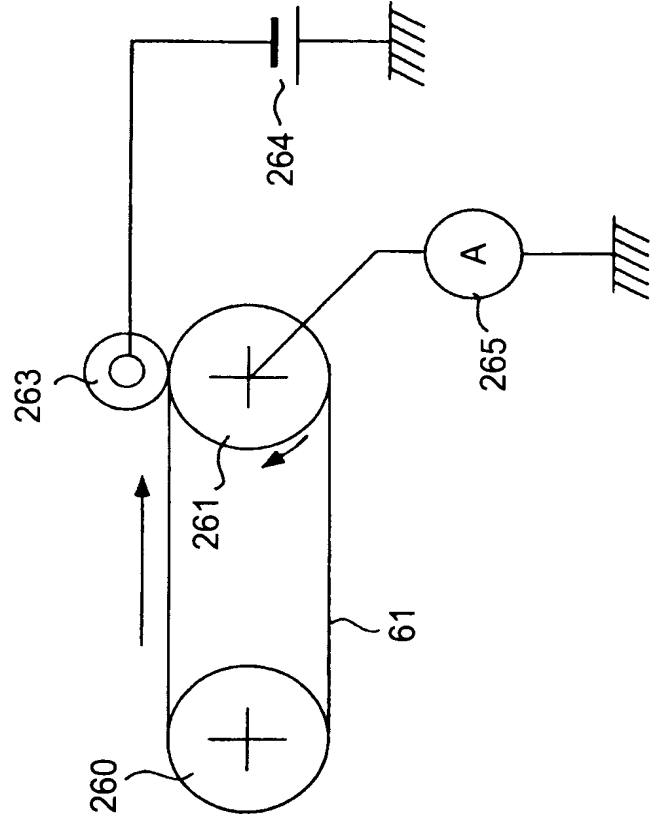
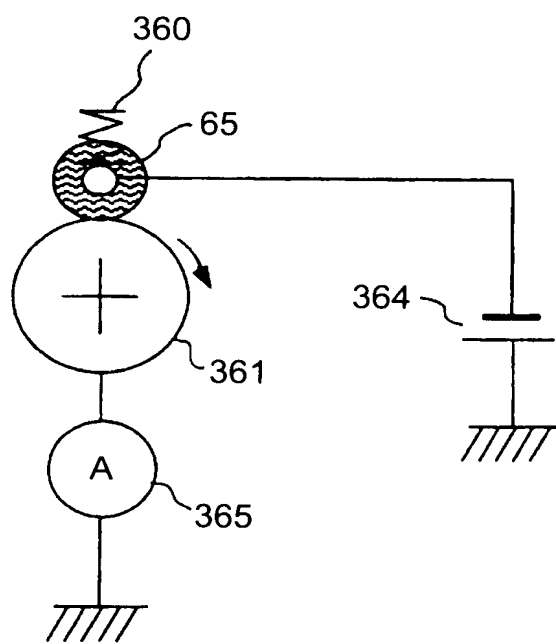


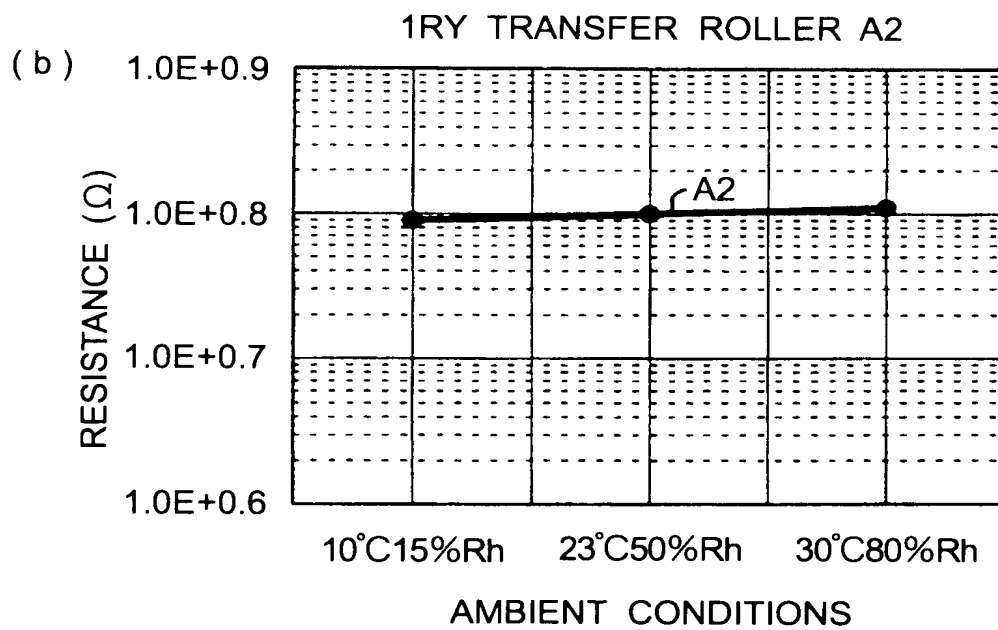
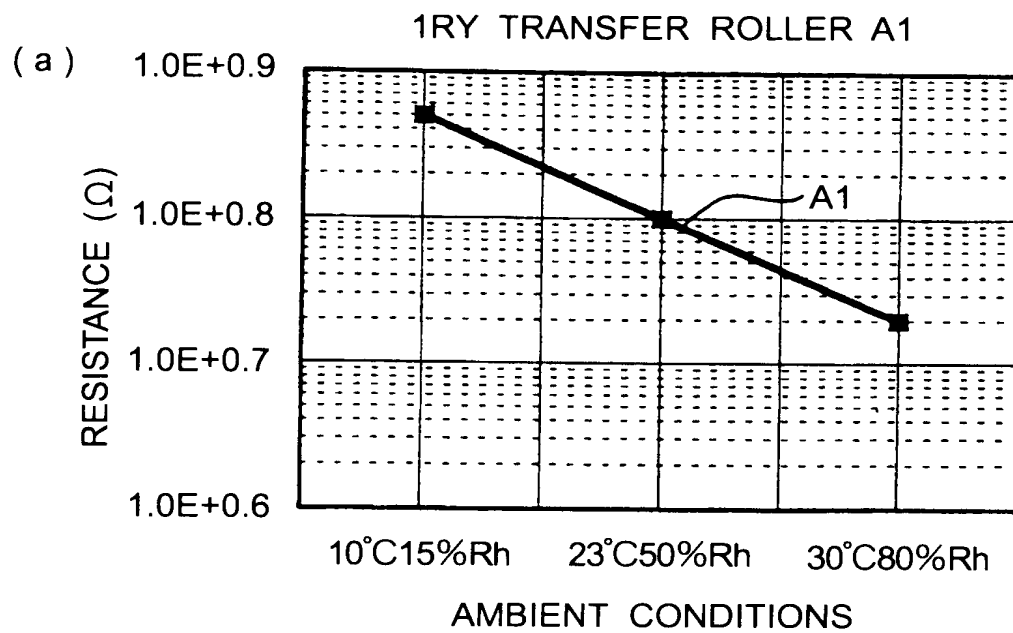
FIG.2



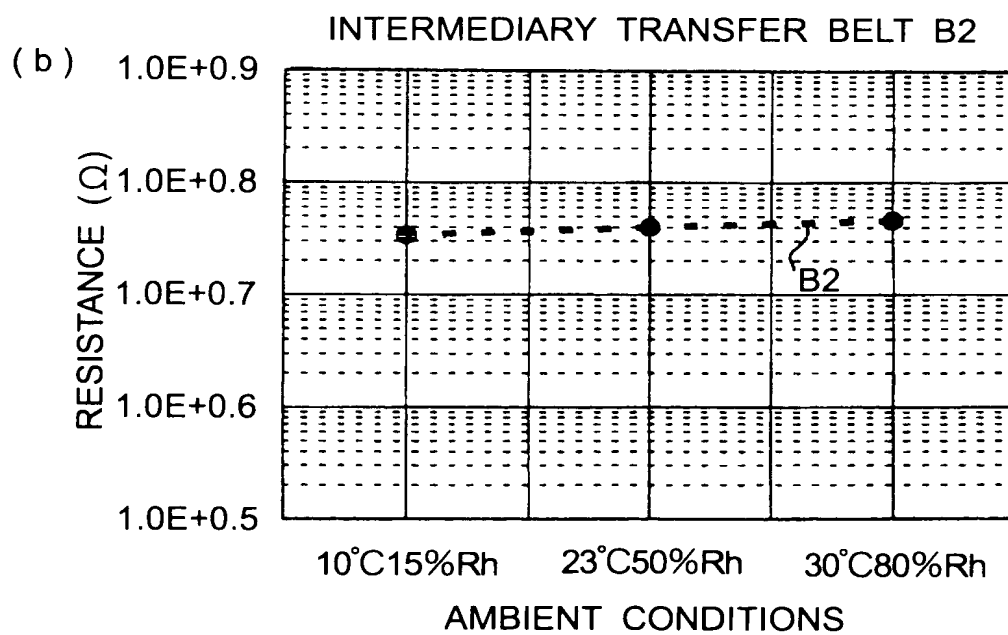
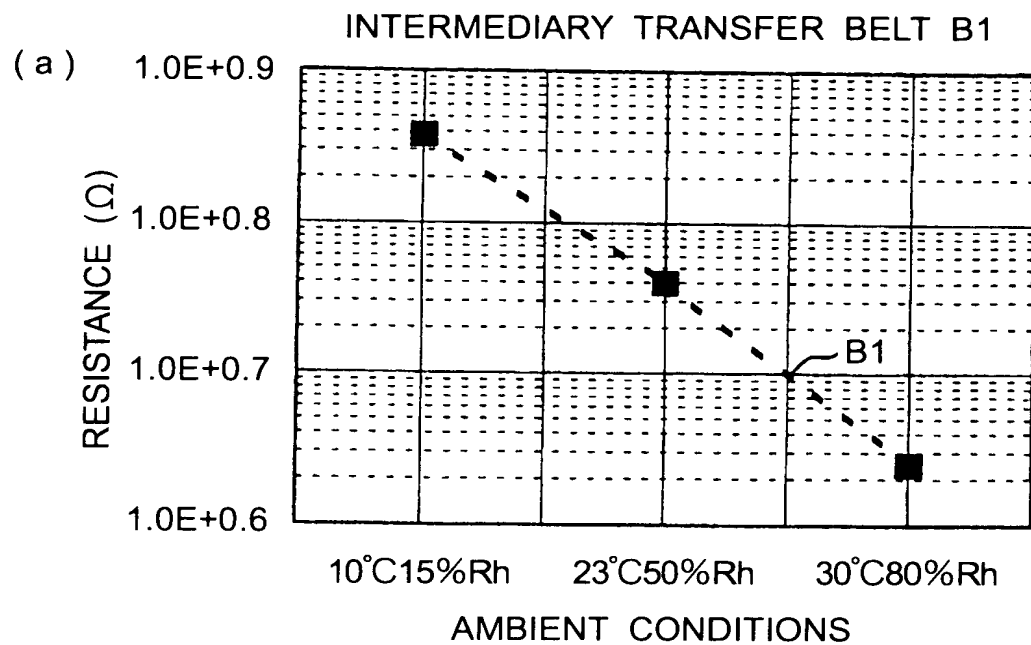
**FIG.3**

|  | RESISTANCE OF INTERMEDIARY TRANSFER BELT Rb(Ω) |                   |                   |                   |                   |                   |                   |                   |                    |  |
|--|--|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|--------------------|--|
|  | 1×10 <sup>6</sup>                              | 2×10 <sup>6</sup> | 1×10 <sup>7</sup> | 2×10 <sup>7</sup> | 1×10 <sup>8</sup> | 2×10 <sup>8</sup> | 1×10 <sup>9</sup> | 2×10 <sup>9</sup> | 2×10 <sup>10</sup> |  |
| RESISTANCE OF 1RY TRANSFER<br>ROLLER Rt(Ω) | 1×10 <sup>6</sup>                              | Δ                 | x                 | x                 | x                 | x                 | x                 | x                 | xx                 |  |
|  | 2×10 <sup>6</sup>                              | ○                 | Δ                 | x                 | x                 | x                 | x                 | xx                | xx                 |  |
|  | 1×10 <sup>7</sup>                              | ○                 | ○                 | Δ                 | x                 | x                 | x                 | xx                | xx                 |  |
|  | 2×10 <sup>7</sup>                              | ○                 | ○                 | ○                 | Δ                 | x                 | x                 | xx                | xx                 |  |
|  | 1×10 <sup>8</sup>                              | ○                 | ○                 | ○                 | ○                 | Δ                 | x                 | x                 | xx                 |  |
|  | 2×10 <sup>8</sup>                              | ○                 | ○                 | ○                 | ○                 | ○                 | Δ                 | x                 | xx                 |  |
|  | 1×10 <sup>9</sup>                              | ○                 | ○                 | ○                 | ○                 | ○                 | ○                 | Δ                 | xx                 |  |
|  | 2×10 <sup>9</sup>                              | ○                 | ○                 | ○                 | ○                 | ○                 | ○                 | ○                 | xx                 |  |
|  | 1×10 <sup>10</sup>                             | -                 | -                 | -                 | -                 | -                 | -                 | xx-               | xx-                |  |
|  | 2×10 <sup>10</sup>                             | -                 | -                 | -                 | -                 | -                 | -                 | xx-               | xx-                |  |

FIG.4



**FIG.5**



**FIG.6**

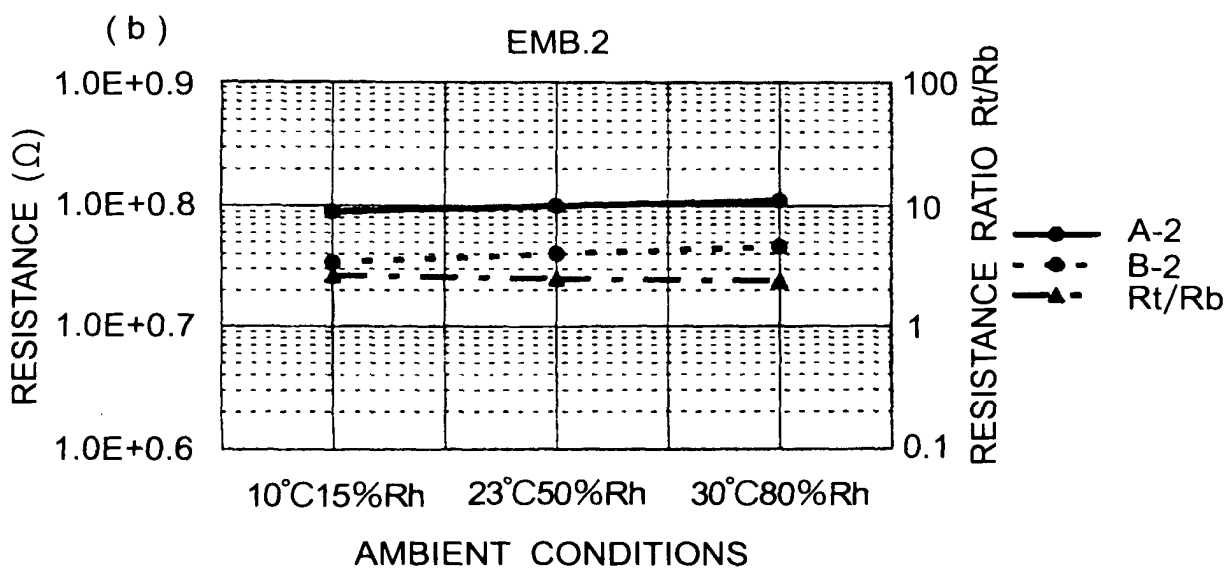
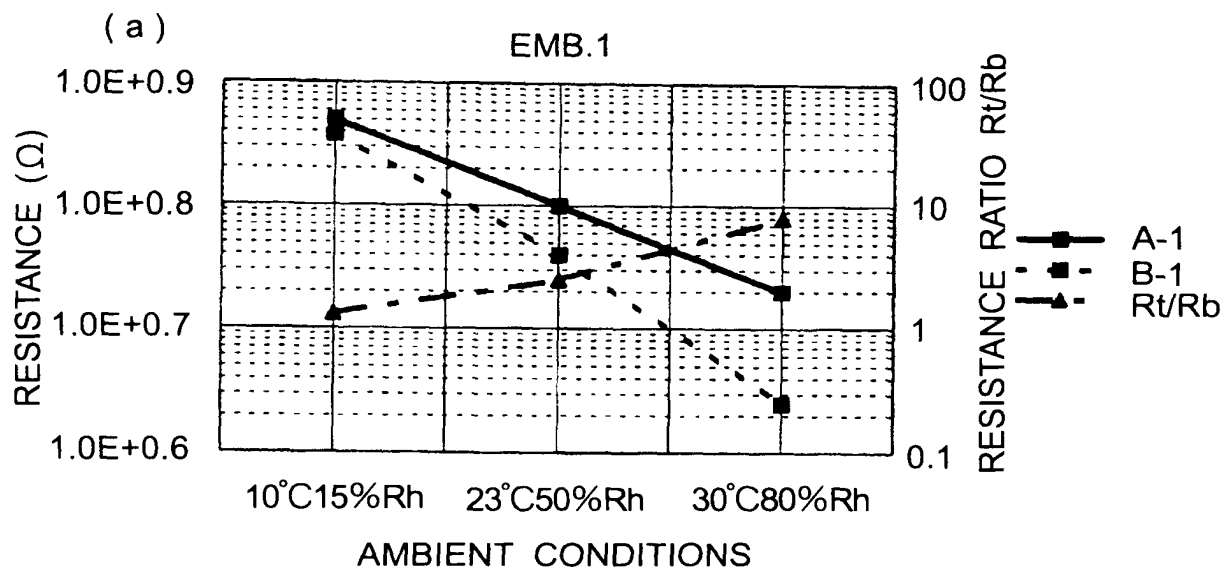


FIG.7

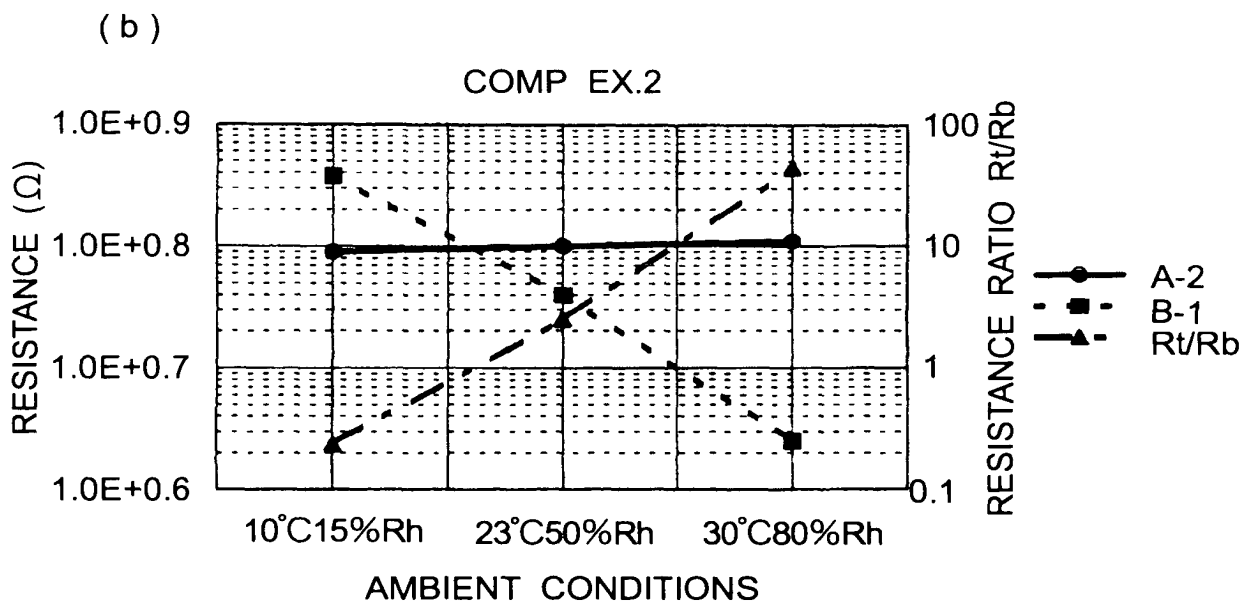
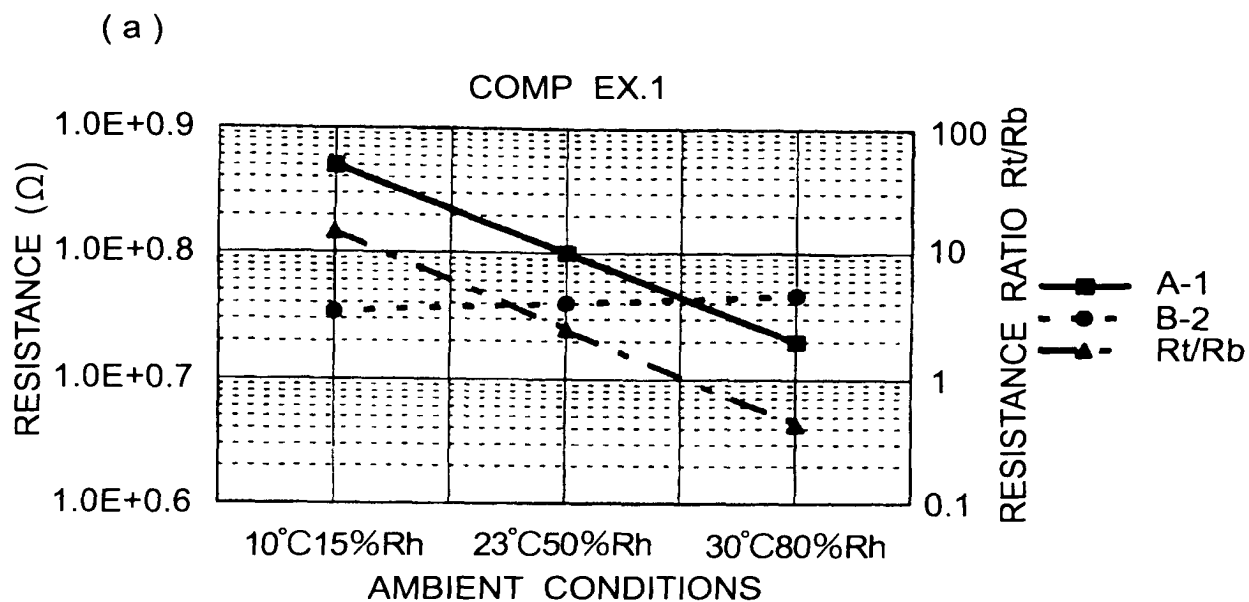


FIG 8



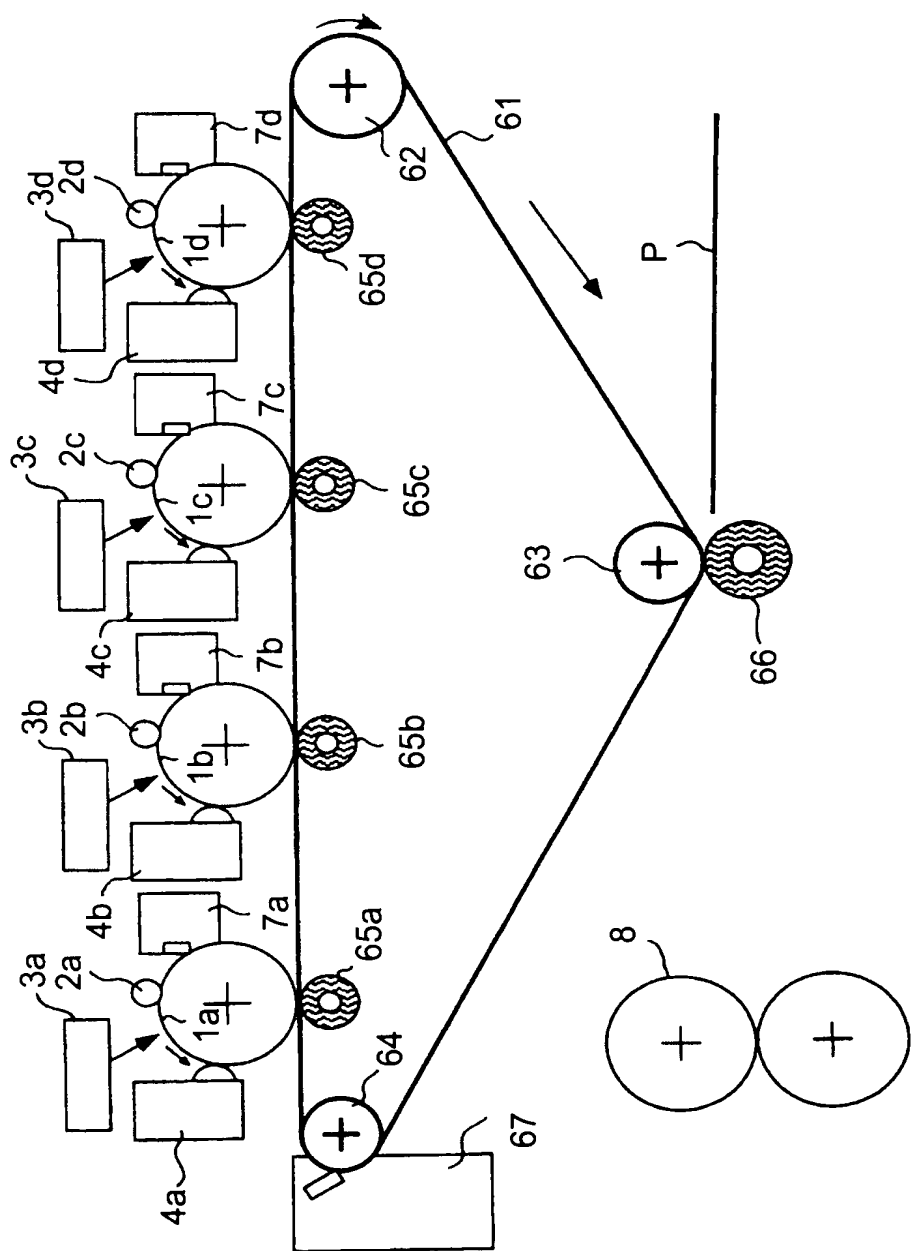
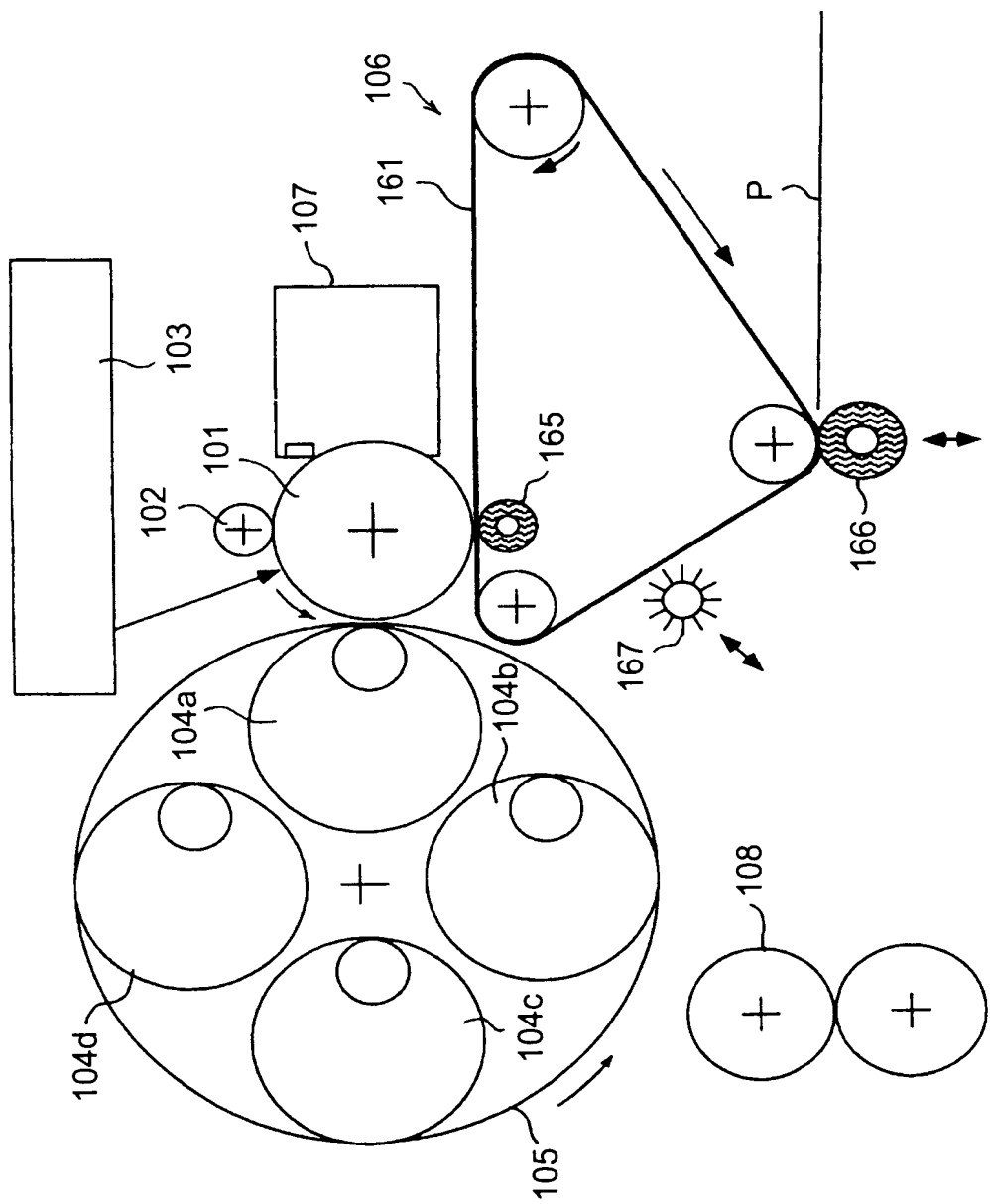


FIG. 9

|   |                    | RESISTANCE OF INTERMEDIARY TRANSFER BELT Rb (Ω) |                   |                   |                   |                   |                   |                   |                   |                    |   |
|---|--------------------|---|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|--------------------|---|
|   |                    | 1×10 <sup>6</sup>                               | 2×10 <sup>6</sup> | 1×10 <sup>7</sup> | 2×10 <sup>7</sup> | 1×10 <sup>8</sup> | 2×10 <sup>8</sup> | 1×10 <sup>9</sup> | 2×10 <sup>9</sup> | 2×10 <sup>10</sup> |   |
| RESISTANCE OF 1RY TRANSFER<br>ROLLER Rt (Ω) | 1×10 <sup>6</sup>  | ☆   | ×                 | ×                 | ×                 | ×                 | ×                 | ×                 | ×                 | ×                  | × |
|   | 2×10 <sup>6</sup>  | ☆   | Δ                 | ×                 | ×                 | ×                 | ×                 | ×                 | ×                 | ×                  | × |
|   | 1×10 <sup>7</sup>  | ☆   | ○                 | Δ                 | ×                 | ×                 | ×                 | ×                 | ×                 | ×                  | × |
|   | 2×10 <sup>7</sup>  | ☆   | ○                 | ○                 | Δ                 | ×                 | ×                 | ×                 | ×                 | ×                  | × |
|   | 1×10 <sup>8</sup>  | ☆   | ○                 | ○                 | ○                 | Δ                 | ×                 | ×                 | ×                 | ×                  | × |
|   | 2×10 <sup>8</sup>  | ☆   | ○                 | ○                 | ○                 | ○                 | Δ                 | ×                 | ×                 | ×                  | × |
|   | 1×10 <sup>9</sup>  | ☆   | ○                 | ○                 | ○                 | ○                 | ○                 | Δ                 | ×                 | ×                  | × |
|   | 2×10 <sup>9</sup>  | ☆   | ○                 | ○                 | ○                 | ○                 | ○                 | ○                 | ×                 | ×                  | × |
|   | 1×10 <sup>10</sup> | ☆   | —                 | —                 | —                 | —                 | —                 | —                 | ×                 | ×                  | — |
|   | 2×10 <sup>10</sup> | ☆   | —                 | —                 | —                 | —                 | —                 | —                 | ×                 | ×                  | — |

FIG.10



**FIG. 11**